

# Paris Session 2022



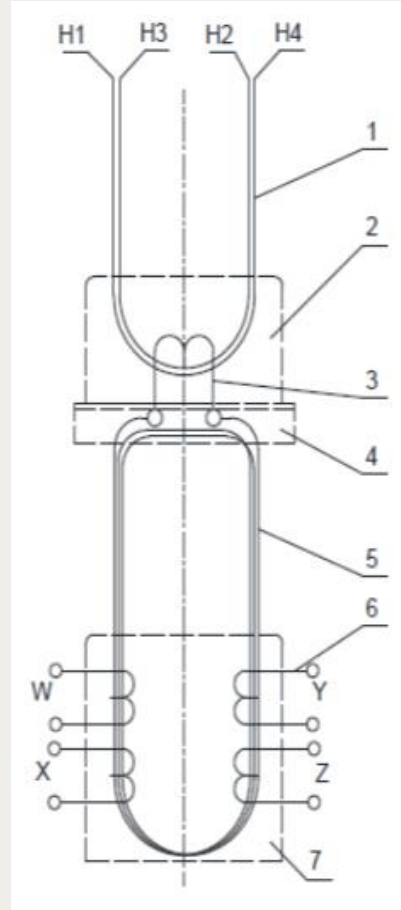
## Author's Response

**A3\_PS2\_Q17**

Robert Middleton USA

**RHM International**

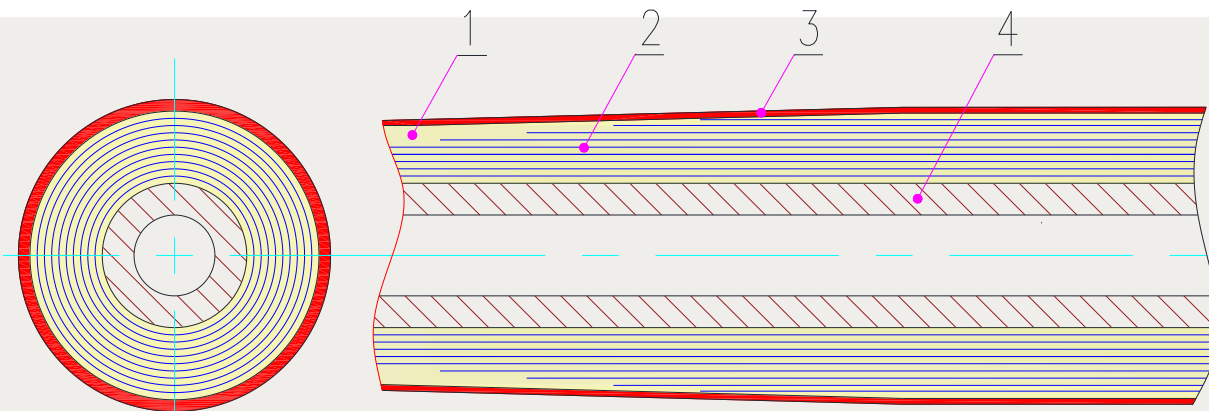
## The Cascade Design HV DryShield® CT



500 kV nominal  
600 kV MCOV  
4000 x 2000 A re-connectable primary  
4 – 5 A secondary cores each rated 10L800  
and 0.3B1.8 (on max. tap)  
Built to CAN/CSA-C61869-1 & 2:14

1 – Upper CT; 2 – Upper primary winding; 3 – Upper secondary winding; 4 – Duct board; 5 – Lower CT; 6 – Lower primary winding; 7 – Lower secondary winding

Group Discussion Meeting



Sectional View of the CT Primary Winding

- 1- PTFE insulation
- 2- Aluminum foil screens
- 3- heat shrink tube
- 4- current carrying conductor

- The cascade design HV DryShield® CT described in our paper uses a composite insulation technology that consists of PTFE (PolyTetraFluoroEthylene) film layers with interstitial silicone gel for its primary conductor insulation.
- The PTFE tape used in the design offers remarkable electrical, thermal, and chemical stability over a wide range of frequencies and temperatures. IEC 60085 gives the ATE (Absolute Thermal Endurance) or RTE (Relative Thermal Endurance) of PTFE as  $\geq 250^{\circ}\text{C}$  and  $< 275^{\circ}\text{C}$ .
- For design purposes and to conform to industry standards the HV DryShield® CT design was assigned a Class B (85 K) temperature rise limit.
- Temperature rise type test results for the 500 kV cascade design HV DryShield® CT.

Winding Terminal Temperature Rise (K)	Windings Temperature Rise (K)	
H1: 57.2 H2: 57.5	X1-X5	5.78
	Y1-Y5	8.29
	H1-H2	83.8
<b>Result: Passed</b>		