# Paris Session 2022



## Functionally Graded Materials (FGM) Application for Next Generation SF<sub>6</sub> Alternative GIS SC B3 Substations and electrical installations PS2/Q PS2.2

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Group Discussion Meeting

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## **1. Question and our contribution**

#### < Question>

Q PS2.2: Much development has taken place to reduce  $SF_6$  impact on the environment from utility application for electrical insulating and interrupting equipment. What are likely to be the enduring initiatives to prevent  $SF_6$  gas leaks and find a possible alternative to  $SF_6$  for GIS applications?

#### < Answer >

•The permittivity ( $\epsilon$ ) functionally graded materials( $\epsilon$ -FGM) insulating spacer for 245kV class GIS was developed which could reduce the GIS and GIL diameter by 30% from the conventional one.

In the case of  $SF_6$  alternative gas such as natural gas (dry air), by applying  $\epsilon$ -FGM technology to GIS insulation spacer, it is possible to suppress the increase of insulation gap distance and gas pressure, and upsizing of equipment. In particular, it is expected to contribute to the replacement of narrow-area substations (Indoor, underground, mountain, offshore, etc.) that require the same scale.

## **2. Introduction**

R & D has been conducted to downsize insulating spacers with a 30% smaller diameter using the permittivity ( $\epsilon$ ) functionally graded materials ( $\epsilon$ -FGM).



## 3. Details of the study

Uniform

Calculated electric field distribution and fabricated actual size (245kV class GIS) cone-type spacer.



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FGM

3

<u>100mm</u>

The FOV of the FGM spacer increased more than that of the uniform spacer with  $\varepsilon_r$ =4 under a negative standard LI voltage in SF<sub>6</sub> gas, and the average FOV was improved by 21% at 0.5 MPa-abs.



### 4. Conclusion

In the case of  $SF_6$  alternative gas such as natural gas (dry air), by applying  $\epsilon$ -FGM technology to GIS insulation spacer, it is possible to suppress the increase of insulation gap distance and gas pressure, and upsizing of equipment. In particular, it is expected to contribute to the replacement of narrow-area substations (Indoor, underground, mountain, offshore, etc.) that require the same scale.

In the case of using  $SF_6$  gas, the consumption can be reduced by further downsizing of the GIS.



Example of a narrow GIS substation

Thank you for your attention !

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